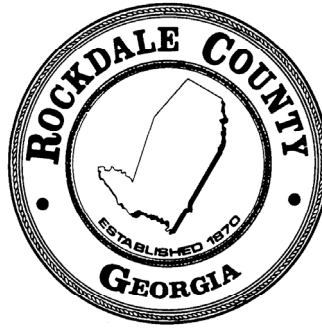


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**Addendum No. 4
ITB No. 25-03
GEES MILL WTP OZONE GENERATOR REPLACEMENT**

May 9, 2025

ITB #25-03 is hereby amended as follows:

1. Below are clarifications to the Contract Documents.

A. On Drawing Sheet 5, ADD the following notes.

- 7. All oxygen and ozone piping and fittings shall be Type 316L stainless steel with socket welded joints. Piping shall be pickled and passivated by the manufacturer. When stainless steel piping is cut or welded, it shall be pickled and passivated in the field by the Contractor. Prior to placing any piping into service, the Contractor shall flush and oxygen clean all piping to remove contaminants and debris. Cleaning shall be in accordance with Compressed Gas Association (CGA) guidelines and specifications.**
- 8. The chilled water supply and return piping shall be cleaned and flushed following modifications. The chilled water supply shall be completely drained and refilled with a water and ethylene glycol solution as required by the Ozone Generator Manufacturer.**

2. Below are questions received and corresponding answers:

A. Question: Sheet 6 shows replacing 2" SS ball valves. Are these inside the ozone chamber or above the slab?

Answer: Above the slab.

B. Question: Will there be a need to enter the ozone contact chambers for any reason?

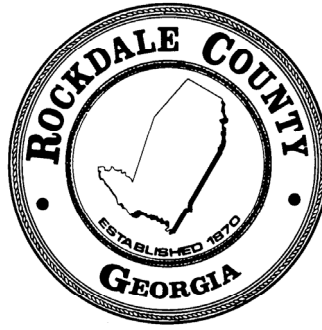
Answer: At this time there is no work required within the Ozone Contact Chamber

C. Question: Will the Owner or Contractor be responsible for making the ozone contact chambers safe to enter?

Answer: See General Conditions, Article 21, paragraph a, and Specification Section 01 35 13, paragraphs 1.1. D and E.

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D. Question: Can the Contractors visit the site again any time before the bid?

Answer: Yes, but visits must be scheduled with the plant Operations and Maintenance staff in advance. No questions can be asked and any discussions with personnel are not binding or part of this contract.

E. Question: Is there information available on the existing destruct media to be replaced?

Answer: See Addendum #1.

F. Question: Will threaded connections be allowed on any or all of the stainless-steel piping?

Answer: See Clarification 1, above.

G. Question: Will the stainless-steel ozone and oxygen pipe need to be pickled and passivated?

Answer: See Clarification 1, above.

H. Question: Will there be field pickling and passivation of the stainless-steel piping before putting back into service?

Answer: See Clarification 1, above.

I. Question: Will the stainless steel pipe assemblies require field cleaning to make suitable for oxygen and ozone use?

Answer: See Clarification 1, above.

J. Question: Will the Owner be responsible for purging the oxygen and ozone piping before any interior cutting and welding is performed?

Answer: See Drawing Sheet 3, Note 3.

K. Question: How long can the Plant go without any ozone generators in operation?

Answer: See Drawing Sheet 3, Note 1. Given suitable notice, the ozone generator can be shut down for approximately one day to allow work to be performed.

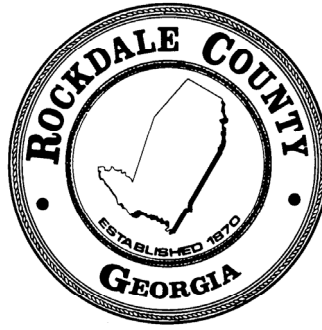
L. Question: In the Qualifications of Offerors section on page 4, it states the bidders are to

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submit at least 3 references from projects with similar experience using the materials and process in this Invitation to bid. We assume that similar would mean the projects need to be projects specifically with Ozone systems?

Answer: Yes.

3. All other conditions remain in full force and effect.
4. If a bid has been submitted and anything in this Addendum causes the bidder to change the item offered or to increase or decrease the bid price, the new price and/or changes will be inserted below:

5. All bidders under this Invitation to Bid are kindly requested to acknowledge receipt of this Addendum on page 11 of the Bid Package.

Tina Malone

Tina Malone, CPPB CPPO

Procurement Manager

Department of Finance, Purchasing Division